<u>Locking-Free</u> <u>Smoothed Finite Element Method</u> with Tetrahedral/Triangular Mesh Rezoning in Severely Large Deformation Problems</u>

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Motivation and Background

<u>Motivation</u>

We want to solve **severely large deformation** problems **accurately and stably**!

(Target: automobile tire, thermal nanoimprint, etc.)

<u>Background</u>

Finite elements are **distorted** in a short time, thereby resulting in convergence failure.

Mesh rezoning method (*h*-adaptive mesh-to-mesh solution mapping) is indispensable.









Our First Result in Advance



static-implicit large deformation analysis with <u>mesh rezoning</u>





Issues

<u>The biggest issue</u> in large deformation mesh rezoning

It is impossible to remesh arbitrary deformed 2D or 3D domains with quadrilateral or hexahedral elements.



We have to use triangular or tetrahedral elements...

However, the *standard* (constant strain) triangular or tetrahedral elements induce shear and volumetric locking easily, which leads to inaccurate results.





Conventional Methods

- Higher order elements:
 - X Not volumetric-locking-free; Not effective in large deformation due to intermediate nodes.
- EAS elements:
 - X Unstable.
- B-bar, F-bar and selective integration elements:
 - X Not applicable to triangular/tetrahedral.
- F-bar patch elements:
 - X Difficult to construct patches
- u/p hybrid elements
 - X No sufficient formulation for triangular/tetrahedral is presented so far. (There are almost acceptable hybrid elements such as C3D4H of ABAQUS.)
- Selective smoothed finite elements:
 - ? Unknown potential. Let's try!





Objective

Develop a locking-free modified selective S-FEM for large deformation problems with mesh rezoning

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- Part 2: Introduction of our modified selective S-FEM with mesh rezoning
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Part 1:

Introduction of Our *Modified* selective S-FEM without Mesh Rezoning





Review of Edge-based S-FEM (ES-FEM)

- Calculate [B] at element as usual.
- Distribute [B] to the connecting edges and make [^{Edge}B].
- F, T etc and {f int} are calculated on smoothed edge domains.
 <u>Generally accurate but induces volumetric locking.</u>

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Review of Node-based S-FEM (NS-FEM)

- Calculate [B] at element as usual.
- Distribute [B] to the connecting nodes and make [NodeB]
- **F**, **T** etc and $\{f^{\text{int}}\}\$ are calculated on smoothed node domains.

Generally not accurate but volumetric locking free.

(due to zero-energy modes, which are arisen in reduced integration finite elements as hour-glass modes)



close to FVM with vertex-based control volume





Review of Selective ES/NS-FEM

- Separate stress into " μ part" and " λ part", where μ and λ are the Lame's parameters.
- **F**, **T** etc and $\{f^{\text{int}}\}\$ are calculated on **both smoothed domains**.

Only applicable to elastic constitutive models.



Our Modified Selective ES/NS-FEM

- Separate stress into "deviatoric part" and "hydrostatic part" instead of "μ part" and "λ part".
- **F**, **T** etc and $\{f^{int}\}$ are calculated on **both smoothed domains**.

Applicable to any kind of material constitutive models.



Bending of Cantilever

<u>Outline</u>



Neo-Hookean hyperelastic material

$$[T] = 2C_{10} \frac{\text{Dev}(\overline{B})}{J} + \frac{2}{D_1} (J-1)[I]$$

with a constant C_{10} (=1 GPa) and various D_1 s.

- Compared to ABAQUS/Standard with C3D20H (2nd-order hybrid hexahedral) elements.
- No mesh rezoning is taken place for this test.





Verification of Our Selective S-FEM <u>Results with $D_1 = 2 \times 10^{-15}$ [Pa⁻¹] (v_{ini} =0.499999)</u>



The amount of vertical deflection is about 6.5 m.

If we use constant strain tetrahedral, the amount of vertical deflection is about only 0.1 m.



Mises Stress (Pa)

6e+8

5e+8

4e+8

3e+8

2e+8

1e+8

7e+8





Verification of Our Selective S-FEM

<u>Comparison to 2nd-order Hybrid Hex Element</u>



Our selective S-FEM is free from shear locking!!





Partial Compression of Block



Arruda-Boyce Hyper elastic Material with v_{ini} = 0.4999

Applying pressure on ¼ of the top face





Partial Compression of Block







Partial Compression of Block

Vertical Displacements vs. Applied Pressure



- Constant strain element (C3D4) locks quickly.
- Other elements including our method do not lock.
- Result of our method is almost identical to that of C3D4H.





Compression of 1/8 Cylinder



- 50% axial compression.
- Neo Hookean hyper elastic material of $C_{10} = 40 \times 10^6$ Pa, $D = 5 \times 10^{-12}$ Pa⁻¹ (i.e., $\nu_{ini} = 0.4999$).
- Compared to C3D4H element of ABAQUS/Standard with exactly same mesh.





Compression of 1/8 Cylinder

<u>Result</u> <u>of</u> <u>our</u> <u>method</u>





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2.5e+08

Compression of 1/8 Cylinder <u>Comparison to ABAQUS</u>



Deformation is almost the same each other.
 Pressure oscillation is about double in our result.





Part 2: Introduction of Our *Modified* selective S-FEM with Mesh Rezoning





Procedure of Mesh Rezoning



The way of mapping varies with the material constitutive model. (e.g. Elasto-plastic models necessitate some kind of correction.)





Mapping of Stress/Strain States
 For Elastic or Hyperelastic Materials

 i.e., [T] = [T([F])]

 Map initial position {x^{initial}} at nodes, and then remake deformation gradient [F] at edges & nodes.

Each node preserve its initial position so that the domain can spring back to the initial shape after unloading.





Mapping of Stress/Strain States For Elasto-Plastic Material in Total Strain Form

e.g., $[T] = [T([F], [E_{pl}], e_{pl}; H(e_{pl}))]$

- <u>Map initial position $\{x^{\text{initial}}\}$ </u> at nodes, and then <u>remake deformation gradient [F]</u> at edges & nodes.
- <u>Map history dependent variables</u>, plastic strain $[E_{pl}]$ and equivalent plastic strain e_{pl} .
- Correct e_{pl} to satisfy Equ([T]) = $H(e_{pl})$

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Twist and Stretch of Hyperelastic Body



- Our selective FS/NS-FEM with tetrahedral elements
- Global mesh rezoning every 90 deg. and 50% stretch/shrink





Twist and Stretch of Hyperelastic Body



Twist and Stretch of Hyperelastic Body

<u>Residual Displacement</u>







Shearing and Necking of 3D Plastic Rod



- Static, 3D
- Hencky's Plasticity Material with von Mises yield criterion and isotropic hardening. (same as 2D case)





Shearing and Necking of 3D Plastic Rod

<u> 3D Result</u>





The deformation seems to be valid.

After 2.8 m disp., mesh rezoning error occurred.





Shearing and Necking of 2D Plastic Bar

<u>2D</u> <u>Result</u>



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Tension of 2D Filler Particle Composite



Plane-strain static

Neo-Hookean Hyperelastic

- Filler: hard rubber ($E^{\text{initial}} = 100 \text{ GPa}, \nu^{\text{initial}} = 0.49$)
- Matrix: soft rubber($E^{\text{initial}} = 1 \text{ GPa}, \nu^{\text{initial}} = 0.49$)





Tension of 2D Filler Particle Composite

<u>2D Result</u>







Summary





Take-Home Messages

- Our modified selective S-FEM with triangular or tetrahedral elements is <u>locking free</u> and <u>very easy</u> to implement.
- The accuracy of our method is almost the same as C3D4H of ABAQUS, which is one of the current best hybrid elements.
- 3. Our S-FEM goes well together with mesh rezoning.





Summary and Future Work

<u>Summary</u>

- A new static-implicit mesh rezoning method for severely large deformation analysis is proposed.
- It adopts our modified selective S-FEM, which separates stress into deviatoric part and hydrostatic part.
- Its accuracy are verified with hyperelastic material and elasto-plastic material.

<u>Future Work</u>

- Explicit dynamic simulation for safety engineering (e.g., car crash simulation)
- Local mesh rezoning
- Apply to contact forming, crack propagation, etc.

Thank you for your kind attention.

I appreciate your question in slow and easy English!!

